



Heat Transfer Application Instructions

For best results on co-polymer and polypropylene plastic, follow the below instructions:

1. Measure the piece of plastic you intend to use, cut heat transfer paper to fit.
2. Apply a release agent directly to un-heated plastic, following the manufacturer's instructions.
3. Wipe plastic to remove any dust or debris.
4. Place plastic into the oven and heat to optimum temperature; it is recommend that you preheat the oven to 400 degrees, before placing the plastic into the oven.
5. Use an infrared thermometer to check the surface temperature.
6. When the optimum temperature is reached (320° to 325°F), remove the plastic from the oven.
7. Place the heat transfer paper, image side down on the hot plastic. Be sure to smooth out any bubble or wrinkles, using thermal gloves and slight pressure.
8. The plastic may be returned to the oven, if necessary. After 20 seconds, remove the heat transfer paper from the plastic.
9. Remove plastic and form in the usual manner. Take care not to over stretch the plastic, as this will distort the color and image.

NOTE: Heat times may differ based on release spray used. Exact colors may vary.